



# cultivar

SAUVIGNON BLANC  
NAPA VALLEY

2016

## 2016 Vintage Notes

The 2016 brings the fifth consecutive year of exceptional fruit harvested from America's premier wine region, Napa Valley. An early bud break followed by warm weather and spring rains brought a rapid start to this year's near perfect growing season in the valley. The fruit enjoyed beautiful weather during bud break and plenty of time to hang on the vines. Although yields were down due to drought, the berries were nice and plump, which resulted in balanced and complex flavor profiles.

## 2016 Cultivar Napa Valley Sauvignon Blanc

Bright, crisp and refreshing the 2016 Sauvignon Blanc is expressive with citrus, notes of grapefruit rind, key lime, and fresh basil. The richness of flint minerals, lemongrass and passion fruit on your palate created from the concrete egg fermentation is perfect for all Cultivar Napa Valley Sauvignon Blanc lovers. A perfect match for garden salads, heirloom tomatoes with burrata cheese and grilled fish.

### Production

1,200 Cases Produced

### Varietal

100% Sauvignon Blanc

### Appellations

100% Napa Valley

### Barrel Aging

Stainless Steel / Concrete Egg

### Alcohol

13.6%